



IR-Eco Polymer Resin

Version No: 14.17

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

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S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	IR-Eco Polymer Resin
Synonyms	Not Available
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s. P-tert-butylstyrene*
Other means of identification	UFI: 7W6U-UAAY-1009-DHMC

Recommended use of the chemical and restrictions on use

Relevant identified uses	Raw Material for production of Polyester roof waterproofing systems
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Impermitek
Address	5031 53 Ave, Mundare, AB, T0B 3H0, Canada
Telephone	+1 780 289 4542 or +1 780 906 4600
Fax	Not Available
Website	www.impermitek.com
Email	technical@impermitek.com

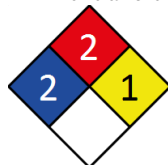
Emergency phone number

Association / Organisation	Canutec
Emergency telephone numbers	1-888-226-8832 (Canada and US)
Other emergency telephone numbers	1-613-996-6666 (International)

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Flammable Liquids Category 4, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Carcinogenicity Category 2, Hazardous to the Aquatic Environment Acute Hazard Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
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Label elements

Hazard pictogram(s)	
Signal word	Warning

Hazard statement(s)

IR-Eco Polymer Resin

H227	Combustible liquid.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H411	Toxic to aquatic life with long lasting effects.

Hazard(s) not otherwise classified
Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves and protective clothing.
P261	Avoid breathing mist/vapours/spray.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances
See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
868-77-9	8-16	<u>2-hydroxyethyl methacrylate</u>
1746-23-2	2-5	<u>4-tert-butylstyrene</u>
100-42-5	<3	<u>styrene</u>
1244733-77-4	1-2	<u>ICPP</u>
128601-23-0	0.16	<u>hydrocarbons, C9, aromatic</u>

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol.

Most important symptoms and effects, both acute and delayed
See Section 11

Indication of any immediate medical attention and special treatment needed
For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

IR-Eco Polymer Resin

- ▶ Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
 - ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
 - ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
 - ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
 - ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
 - ▶ Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]
- Treat symptomatically.

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Special protective equipment and precautions for fire-fighters

Fire Fighting	▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.
Major Spills	▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by all means available, spillage from entering drains or water courses. Environmental hazard - contain spillage.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid. ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. · Electrostatic discharge may be generated during pumping - this may result in fire. · Ensure electrical continuity by bonding and grounding (earthing) all equipment. · Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). · Avoid splash filling. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

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Suitable container	For acrylates or methacrylates: Storage tanks and pipes should be made of stainless steel or aluminium. Although they do not corrode carbon steel, there is a risk of contamination if corrosion does occur. ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring. ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▶ Aromatics can react exothermically with bases and with diazo compounds. ▶ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor. ▶ Bulk storages may have special storage requirements ▶ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c. Styrene: ▶ requires inhibition with adequate levels of substituted phenol (such as tert-butylcatechol to prevent polymerisation - material that has had inhibitor removed, e.g.is uninhibited, must be refrigerated and used within 24 hours, i.e. not stored; contact with alkali solutions or glycols will remove inhibitor and render material unstable on storage ▶ polymerisation may cause container to explode ▶ polymerisation may be caused by elevated temperatures (above 66 deg C.), butyl lithium, peroxides, UV light, or sunlight ▶ reacts violently with chlorosulfonic acid, strong oxidisers, sulfuric acid, xenon tetrafluoride ▶ is incompatible with acids, rust, catalysts for vinyl polymerisation, 2,5-dimethyl-2,5-di(tert-butylperox)hexane, peroxides, metals salts (e.g., aluminium chloride, copper chlorate, manganese nitrate, etc.) ▶ corrodes copper and its alloys ▶ attacks some plastics, rubber or coatings ▶ flow or agitation may generate electrostatic charges due to low conductivity ▶ uninhibited monomer vapour may block vents and confined spaces by forming solid polymer

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-2	styrene	Styrene	100 ppm	200 ppm	600 (5 min in any 3 hr) ppm	(Z37.15-1969)
US NIOSH Recommended Exposure Limits (RELs)	styrene	Styrene	50 ppm / 215 mg/m3	425 mg/m3 / 100 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
2-hydroxyethyl methacrylate	1.9 mg/m3	21 mg/m3	1,000 mg/m3
styrene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
2-hydroxyethyl methacrylate	Not Available	Not Available
4-tert-butylstyrene	Not Available	Not Available
styrene	700 ppm	Not Available
TCPP	Not Available	Not Available
hydrocarbons, C9, aromatic	Not Available	Not Available

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber NOTE:

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	▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care.
Body protection	See Other protection below
Other protection	▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. ▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream. ▶ Skin cleansing cream.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Various (pigment dependent)		
Physical state	Liquid	Relative density (Water = 1)	1.42-1.48
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	1600-2800
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	67-82	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▶ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor. ▶ Bulk storages may have special storage requirements ▶ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c.

Continued...

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Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

a) Acute Toxicity	Based on available data, the classification criteria are not met.
b) Skin Irritation/Corrosion	There is sufficient evidence to classify this material as skin corrosive or irritating.
c) Serious Eye Damage/Irritation	Based on available data, the classification criteria are not met.
d) Respiratory or Skin sensitisation	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	There is sufficient evidence to classify this material as carcinogenic
g) Reproductivity	Based on available data, the classification criteria are not met.
h) STOT - Single Exposure	Based on available data, the classification criteria are not met.
i) STOT - Repeated Exposure	Based on available data, the classification criteria are not met.
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons.
Chronic	Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Exposure to styrene may aggravate central nervous system disorders, chronic respiratory disease, skin disease, kidney disease and liver disease. Exposure to styrene at work causes effects on the nervous system. Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity.

IR-Eco Polymer Resin	<table><tr><th>TOXICITY</th><th>IRRITATION</th></tr><tr><td>Not Available</td><td>Not Available</td></tr></table>	TOXICITY	IRRITATION	Not Available	Not Available						
TOXICITY	IRRITATION										
Not Available	Not Available										
2-hydroxyethyl methacrylate	<table><tr><th>TOXICITY</th><th>IRRITATION</th></tr><tr><td>Dermal (rabbit) LD50: >3000 mg/kg^[2]</td><td>Eye: adverse effect observed (irritating)^[1]</td></tr><tr><td>Oral (Rat) LD50: >=2000 mg/kg^[1]</td><td>Skin (Human - woman): 2%</td></tr><tr><td></td><td>Skin (Human - woman): 2%/48H</td></tr><tr><td></td><td>Skin: no adverse effect observed (not irritating)^[1]</td></tr></table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: >3000 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]	Oral (Rat) LD50: >=2000 mg/kg ^[1]	Skin (Human - woman): 2%		Skin (Human - woman): 2%/48H		Skin: no adverse effect observed (not irritating) ^[1]
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4-tert-butylstyrene	<table><tr><th>TOXICITY</th><th>IRRITATION</th></tr><tr><td>Dermal (rabbit) LD50: >4375 mg/kg^[1]</td><td>Eye: adverse effect observed (irritating)^[1]</td></tr><tr><td>Inhalation (Rat) LC50: >16.891 mg/L4h^[1]</td><td>Skin: adverse effect observed (irritating)^[1]</td></tr></table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: >4375 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]	Inhalation (Rat) LC50: >16.891 mg/L4h ^[1]	Skin: adverse effect observed (irritating) ^[1]				
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	Oral (Mouse) LD50; 1072.2 mg/kg ^[1]	
styrene	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (Human): 50ppm - Mild
	Inhalation (Mouse) LC50: 9.5 mg/L4h ^[2]	Eye (Rodent - rabbit): 100mg - Severe
	Oral (Mouse) LD50; 316 mg/kg ^[2]	Eye (Rodent - rabbit): 100mg/24H - Moderate
		Skin (Human): 500mg
		Skin (Rodent - rabbit): 100% - Moderate
		Skin (Rodent - rabbit): 500mg - Mild
TCP	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (Rat) LC50: >4.6 mg/L4h ^[1]	
	Oral (Rat) LD50: >500<2000 mg/kg ^[1]	
hydrocarbons, C9, aromatic	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Not Available
	Oral (Rat) LD50: ~5558 mg/kg ^[1]	
Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		

IR-Eco Polymer Resin	Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. Data demonstrate that during inhalation exposure,aromatic hydrocarbons undergo substantial partitioning into adipose tissues. Following cessation of exposure, the level of aromatic hydrocarbons in body fats rapidly declines. Thus, the aromatic hydrocarbons are unlikely to bioaccumulate in the body. Selective partitioning of the aromatic hydrocarbons into the non-adipose tissues is unlikely.
2-HYDROXYETHYL METHACRYLATE	Dermal (rabbit): >5000 mg/kg* Effects persist beyond 21 days
4-TERT-BUTYLSTYRENE	No significant acute toxicological data identified in literature search.
STYRENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
IR-Eco Polymer Resin & 2-HYDROXYETHYL METHACRYLATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.
2-HYDROXYETHYL METHACRYLATE & 4-TERT-BUTYLSTYRENE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

IR-Eco Polymer Resin	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
2-hydroxyethyl methacrylate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	345mg/l	2
	EC50	48h	Crustacea	380mg/l	2
	NOEC(ECx)	504h	Crustacea	24.1mg/l	2
	LC50	96h	Fish	>100mg/l	2

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4-tert-butylstyrene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	0.5mg/l	2
	NOEC(ECx)	672h	Fish	0.03mg/l	2
	EC50	48h	Crustacea	0.63mg/l	2
styrene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	0.72mg/l	1
	EC50	72h	Algae or other aquatic plants	1.4mg/l	1
	NOEC(ECx)	96h	Algae or other aquatic plants	0.063mg/l	1
	EC50	48h	Crustacea	4.7mg/l	1
	LC50	96h	Fish	3.29-5.05mg/L	4
TCPP	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	47mg/l	2
	EC50	72h	Algae or other aquatic plants	45mg/l	2
	NOEC(ECx)	96h	Algae or other aquatic plants	6mg/l	2
	EC50	48h	Crustacea	63mg/l	2
	ErC50	72h	Algae or other aquatic plants	82mg/l	2
	LC50	96h	Fish	30mg/l	2
hydrocarbons, C9, aromatic	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	0.29mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	0.07mg/l	2
	EC50	48h	Crustacea	6.14mg/l	2
	LC50	96h	Fish	9.22mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus.

For styrene:

Transport: Styrene is expected to volatilise from surface waters, and is also removed from waters by adsorption onto soils and sediments. Under certain conditions, styrene may leach through soil (particularly sandy soils) and enter ground water.

Transformation/Persistence: Air - In the atmosphere, styrene reacts with both hydroxyl radicals and ozone with estimated half-lives of 3.5 and 9 hours, respectively. The chemical is also degraded in the presence of NOX and natural sunlight.

Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

For Hydrocarbons: log Kow 1. BCF~10.

For Aromatics: log Kow 2-3.

BCF 20-200.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
2-hydroxyethyl methacrylate	LOW	LOW
4-tert-butylstyrene	HIGH	HIGH
styrene	HIGH (Half-life = 210 days)	LOW (Half-life = 0.3 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
2-hydroxyethyl methacrylate	LOW (BCF = 1.54)
4-tert-butylstyrene	HIGH (LogKOW = 4.8)
styrene	LOW (BCF = 77)

Mobility in soil

Ingredient	Mobility
2-hydroxyethyl methacrylate	HIGH (Log KOC = 1.043)
4-tert-butylstyrene	LOW (Log KOC = 3695)
styrene	LOW (Log KOC = 517.8)

Other adverse effects

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No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	- Containers may still present a chemical hazard/ danger when empty. - Return to supplier for reuse/ recycling if possible.
	Otherwise: - If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. - Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: - Reduction - Reuse - Recycling - Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. DO NOT allow wash water from cleaning or process equipment to enter drains. - It may be necessary to collect all wash water for treatment before disposal. - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. - Where in doubt contact the responsible authority. - Recycle wherever possible or consult manufacturer for recycling options. - Consult State Land Waste Authority for disposal. - Bury or incinerate residue at an approved site. - Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	

Shipping container, transport vehicle placarding, and labeling may vary from the below information. This depends on the quantity shipped, the applicability of excepted quantity requirements, limited quantity requirements, and/or special provisions according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT)

14.1. UN number or ID number	NA1993	
14.2. UN proper shipping name	Combustible liquid, n.o.s. (contains 4-tert-butylstyrene and styrene)	
14.3. Transport hazard class(es)	Class	Comb liq
	Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Hazard Label	Not Applicable
	Special provisions	148, IB3, T1, TP1

For Individual Packages of Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 that contain LESS THAN the reportable quantity - Not Regulated.

For Individual Packages of Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 that contain EQUAL OR MORE THAN the reportable quantity - Regulated.

Air transport (ICAO-IATA / DGR)

14.1. UN number	3082	
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. P-tert-butylstyrene*	
14.3. Transport hazard class(es)	ICAO/IATA Class	9
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	9L
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	A97 A158 A197 A215
	Cargo Only Packing Instructions	964

Continued...

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	Cargo Only Maximum Qty / Pack	450 L
	Passenger and Cargo Packing Instructions	964
	Passenger and Cargo Maximum Qty / Pack	450 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y964
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. P-tert-butylstyrene*	
14.3. Transport hazard class(es)	IMDG Class	9
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5 Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-A , S-F
	Special provisions	274 335 969
	Limited Quantities	5 L

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code
Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
2-hydroxyethyl methacrylate	Not Available
4-tert-butylstyrene	Not Available
styrene	Not Available
TCPP	Not Available
hydrocarbons, C9, aromatic	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
2-hydroxyethyl methacrylate	Not Available
4-tert-butylstyrene	Not Available
styrene	Not Available
TCPP	Not Available
hydrocarbons, C9, aromatic	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

2-hydroxyethyl methacrylate is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

4-tert-butylstyrene is found on the following regulatory lists

US - Pennsylvania - Hazardous Substance List
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

styrene is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2A: Probably carcinogenic to humans
US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants
US - California Proposition 65 - Carcinogens
US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens
US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List
US - Massachusetts - Right To Know Listed Chemicals
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Carcinogens
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Flammables
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Reactive Materials
US - New Jersey Right to Know Hazardous Substances
US - Pennsylvania - Hazardous Substance List
US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)
US Clean Air Act - Hazardous Air Pollutants
US CWA (Clean Water Act) - List of Hazardous Substances
US DOE Temporary Emergency Exposure Limits (TEELs)
US EPA Integrated Risk Information System (IRIS)

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US EPCRA Section 313 Chemical List
US National Toxicology Program (NTP) 15th Report Part B. Reasonably Anticipated to be a Human Carcinogen
US New York City Community Right-to-Know: List of Hazardous Substances
US NIOSH Recommended Exposure Limits (RELs)
US OSHA Permissible Exposure Limits (PELs) Table Z-2
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

TCPP is found on the following regulatory lists

Not Applicable

hydrocarbons, C9, aromatic is found on the following regulatory lists

Not Applicable

Additional Regulatory Information

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
styrene	1000	454

US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)

This product contains the following EPCRA section 313 chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know-Act of 1986 (40 CFR 372):

CAS No	%[weight]	Name
100-42-5	<3	styrene

This information must be included in all SDSs that are copied and distributed for this material.

Additional Federal Regulatory Information

Not Applicable

State Regulations

US. California Proposition 65

 **WARNING:** This product can expose you to chemicals including **styrene**, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov

Additional State Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (4-tert-butylstyrene; TCPP; hydrocarbons, C9, aromatic)
Canada - DSL	No (TCPP; hydrocarbons, C9, aromatic)

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National Inventory	Status
Canada - NDSL	No (2-hydroxyethyl methacrylate; 4-tert-butylstyrene; styrene; TCPP; hydrocarbons, C9, aromatic)
China - IECSC	No (4-tert-butylstyrene; TCPP; hydrocarbons, C9, aromatic)
Europe - EINEC / ELINCS / NLP	No (TCPP; hydrocarbons, C9, aromatic)
Japan - ENCS	No (4-tert-butylstyrene; TCPP; hydrocarbons, C9, aromatic)
Korea - KECI	No (4-tert-butylstyrene; TCPP; hydrocarbons, C9, aromatic)
New Zealand - NZIoC	No (4-tert-butylstyrene; hydrocarbons, C9, aromatic)
Philippines - PICCS	No (4-tert-butylstyrene; TCPP; hydrocarbons, C9, aromatic)
USA - TSCA	TSCA Inventory 'Active' substance(s) (2-hydroxyethyl methacrylate; 4-tert-butylstyrene; styrene); No (TCPP; hydrocarbons, C9, aromatic)
Taiwan - TCSI	No (TCPP; hydrocarbons, C9, aromatic)
Mexico - INSQ	No (4-tert-butylstyrene; TCPP; hydrocarbons, C9, aromatic)
Vietnam - NCI	Yes
Russia - FBEPH	No (4-tert-butylstyrene; TCPP; hydrocarbons, C9, aromatic)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	14/02/2025
Initial Date	28/09/2023

SDS Version Summary

Version	Date of Update	Sections Updated
13.17	14/02/2025	Hazards identification - Classification, Composition / information on ingredients - Ingredients

Other information

Definitions and abbreviations

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code
- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European Inventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

The information contained in the Safety Data Sheet is based on our data available on the date of publication. This information is intended to aid the user in controlling the handling risks . It is not to be construed as a warranty or specification of the product quality. The information may not be or may not altogether be applicable to combinations of the product with other substances or to particular applications. The user is responsible for ensuring that appropriate precautions are taken and for satisfying themselves that the data are suitable and sufficient for the intended use of the product . In case of any unclarity we advise consulting the supplier or an expert.